

WHAT IS CLAIMED IS:

1. A blank comprising:

5 a body having a knitted section with a plurality of first yarns in a knit direction, said body having an opening,

wherein said body has an edge between said knitted section and said opening, said edge having a plurality of second yarns
10 being located therein, said plurality of second yarns being elastic and providing a tension at said edge when worn on a human body.

2. The blank of claim 1, wherein said knitted section has
15 a first side and a second side opposite said first side, and wherein said plurality of second yarns are on said first side adjacent said edge.

3. The blank of claim 1, wherein said knitted section has
20 a first side and a second side, said plurality of second yarns being on said second side adjacent said edge.

4. The blank of claim 2, wherein said plurality of second yarns are disposed on both said first side and said second side
25 at said edge.

5. The blank of claim 1, wherein said knitted section has a first width and said edge has a second width, said second width being greater than said first width.

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6. The blank of claim 1, wherein said plurality of second yarns are integrally knit with said plurality of first yarns at said edge.

5 7. A blank comprising:

a body having a knitted section with a plurality of first yarns disposed in a knit direction, said body having an opening,

10 wherein said body has an edge between said knitted section and said opening, said edge having said plurality of first yarns terminating a predetermined distance away from said edge so that said edge is formed from a plurality of second yarns, said plurality of second yarns being disposed in said knitted
15 direction, said plurality of second yarns being elastic yarns and providing a tension at said edge when worn on a human body.

8. A blank comprising:

20 a knitted section having a plurality of first yarns disposed in a knit direction, said plurality of first yarns being non-elastic yarns, said knitted section having an aperture, said aperture having a circumference, said circumference being formed by a plurality of second yarns, said
25 plurality of second yarns being elastic yarns and providing a tension at said circumference when worn on a human body.

9. The blank of claim 7, wherein said plurality of second yarns are made of a material selected from the group consisting
30 of elastic yarns, spandex, a bare elasthane, a nylon elasthane

combination, a polyester elasthane combination, a cotton elasthane, and any combinations thereof.

10. The blank of claim 7, wherein said aperture is
5 disposed through a portion of a knit panty and is selected from the group consisting of a leg hole, a band, a leg portion, and any combinations thereof.

11. A blank comprising:

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a body having a knitted section with a plurality of first yarns disposed in a knit direction, said body having an aperture, wherein said body has an edge between said aperture and said knitted section, said edge being formed from a
15 plurality of second yarns being elastic yarns that overlap said plurality of first yarns, said plurality of second yarns providing a tension at said edge when worn on a human body.

12. The blank of claim 11, wherein said knitted section
20 has an outer surface, and wherein said plurality of second yarns are knit into said outer surface.

13. The blank of claim 11, wherein said knitted section has an inner surface, and wherein said plurality of second yarns
25 are knit into said inner surface.

14. The blank of claim 11, wherein said edge has a first portion, a second portion opposite said first portion, and an intermediate portion between said first portion and said second
30 portion, wherein said first portion is made from said plurality of second yarns.

15. The blank of claim 14, wherein said first portion and said second portion are made from said plurality of second yarns.

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16. The blank of claim 15, wherein said second portion is made from said plurality of second yarns.

17. The blank of claim 15, wherein said intermediate
10 portion is made from said plurality of second yarns.

18. The blank of claim 11, wherein said plurality of second yarns are a plurality of elastic yarns, and wherein said plurality of elastic yarns overlap said knitted portion at said
15 edge.

19. The blank of claim 11, wherein the plurality of second yarns overlap said knitted portion above and below said knitted portion at said edge.

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20. The blank of claim 11, wherein said plurality of first yarns are selected from the group consisting of nylon, cotton, polyester, wool, silk, a flat ground, a non-elastic having portions of elastic yarns, and any combinations thereof.

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21. The blank of claim 11, wherein said plurality of second yarns are selected from the group consisting of spandex, a bare elasthane, a nylon elasthane combination, a polyester elasthane combination, a cotton elasthane, and any combinations
30 thereof.